

# Electrochemical investigation of the diffusion of lithium in $\beta$ -LiAl alloy at room temperature

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The chemical diffusion coefficients of lithium in  $\beta$ -LiAl alloy were measured by the use of transient techniques such as chronopotentiometry, chronoamperometry and a.c. impedance spectroscopy in 1 M LiClO<sub>4</sub>-propylene carbonate at 25°C. A  $\beta$ -LiAl layer, formed by electrodepositing lithium on a thin aluminium substrate having a microstructure of preferred (1 0 0) orientation, was mainly used. The values of the diffusion coefficients were found to be of the order of 10<sup>-10</sup> cm<sup>2</sup> s<sup>-1</sup>, which are close to those reported in the literature. A scatter in the coefficient was discussed in terms of the formation and disruption of the passivating layer on the alloy.

## 1. Introduction

The use of lithium-aluminium alloy is of considerable interest as an alternative to pure lithium as the negative electrode in secondary lithium cells operating at ambient temperature in order to avoid problems associated with the formation of dendrites [1, 2]. In the past decade several groups have pursued this idea [3-8].

In general diffusion is slow in solid materials. Therefore, studies of the diffusion process are essential for evaluation of the alloy as a possible negative electrode. In a previous paper [9], the cycling behaviour of the Li-Al alloys, formed on several kinds of thin aluminium substrates having different microstructures and modifications, was investigated. In the present work, we applied the electrochemical pulse technique to the study of the behaviour of Li-Al alloy in an organic electrolyte. Special attention was paid to the influence of the chemical diffusion coefficient of lithium on the electrochemical behaviour of the alloy.

## 2. Experimental details

Preparations of working, counter and reference electrodes and the electrolyte and the assembly of the cell were carried out as described in the previous paper [9]. The working electrode was prepared by galvanostatic electrolysis with different charge densities (5-30 C cm<sup>-2</sup>) and at a current density of 1 mA cm<sup>-2</sup>. The starting substrates were two kinds of aluminium foil, Al(SAL) (purity: 99.99%, thickness: 0.10 mm) obtained from KDK Co., and Al(POC) (99.8%, 0.10 mm) obtained from Nilako Co., both of which were cut into rectangular pieces with an exposed geometric area of 2.0 cm<sup>2</sup> [9]. X-ray diffraction patterns of these substrates are shown in Fig. 1. The Al(SAL) substrate has a considerably preferred (1 0 0)

orientation. Both counter and reference electrodes were lithium pellets pressed onto nickel nets. The electrolyte used was 1.0 M LiClO<sub>4</sub>-propylene carbonate (PC) obtained from Tomiyama Kagaku Chemical, which contained only trace amounts of water less than 20 mg dm<sup>-3</sup>. A glass beaker type cell filled with about 20 ml of electrolyte solution was used. All the measurements and handlings were carried out in a dry box filled with argon.

## 3. Results

### 3.1. Determination of the diffusion coefficient of $\beta$ -LiAl alloy by electrochemical techniques

The amount of lithium reduced was followed by the measurement of electrolytic current and the surface concentration of lithium in the Li-Al alloy was followed from the potential  $E$  of the alloy electrode, referred to pure lithium metal. In the  $\beta$ -LiAl system at 25°C, the potential,  $E$  (mV against Li/Li<sup>+</sup>), in the range 380 mV to 250 mV against Li/Li<sup>+</sup> is related to the atomic fraction of lithium  $X_{Li}$  in the alloy by the following expression [6].

$$X_{Li} = -6.03 \times 10^{-2} \times E + 73.23$$

$$(47\% < X_{Li} < 56\%) \quad (1)$$

$X_{Li}$  and the concentration of lithium,  $C_{Li}$ , are connected by

$$C_{Li} = \frac{X_{Li} \rho_{Li-Al}}{[X_{Li} M_{Li} + (1 - X_{Li}) M_{Al}]} \quad (2)$$

$\rho_{Li-Al}$  being the alloy specific mass and  $M_{Li}$  and  $M_{Al}$  the atomic specific masses of lithium and aluminium.

In Figs 2 and 3 the variations of the electrode potentials of Li-Al alloy, formed on Al(SAL) and Al(POC) substrates with different charge densities, are

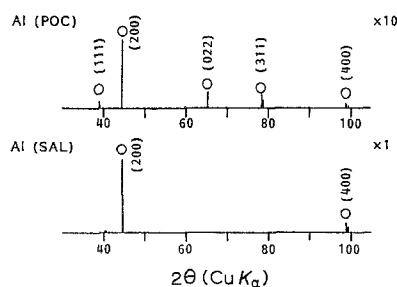


Fig. 1. X-ray diffraction patterns of the aluminium substrates.

shown as a function of standing time in the electrolyte. The  $\beta$ -LiAl alloy, formed on the Al(SAL) substrate having a microstructure of a preferred (100) orientation, showed a stable potential of about 370–380 mV against Li/Li<sup>+</sup> after standing for more than 20 h (Fig. 1). On the other hand, the potential of the alloy, formed on the Al(POC) substrate, varied with standing time, for example from 380 mV to 405 mV with 20 to 70 h standing as seen in Fig. 3. Therefore, the Al(SAL) was mainly used as a substrate and the electrochemical measurements were mainly carried out after more than 20 h standing in the electrolyte.

In the chronopotentiometric experiments, a concentration gradient is created on the electrode surface by imposing either a cathodic or an anodic pulse, constant and fully defined, with amplitude  $i$  and duration  $\theta$ . The potential variation which creates the concentration gradient is under the control of the diffusion rate of alloy components from the surface to the inside of the matrix. The surface concentration  $C_{Li}$  on the alloy electrode is given by the equation of Sand [11] and Karaogranoff [12]:

$$C_{Li} = C_{Li}^* - \frac{2i\sqrt{t}}{F\sqrt{\pi\tilde{D}}} \quad (3)$$

The superscript \* denotes an equilibrium state.

During the passage of a constant current density  $i$ , the potential variation of the electrode is related to the atomic fraction  $X_{Li}$  and the concentration  $C_{Li}$  by Equations 1 and 2. Thus, the measurement of the potential,  $E$ , against time,  $t$ , enables calculation of the value  $\tilde{D}$  [10].

In order to avoid surface perturbation of the alloy,  $i$  and  $\theta$  are kept small to obtain only a slight variation of the concentration. This technique has been used for

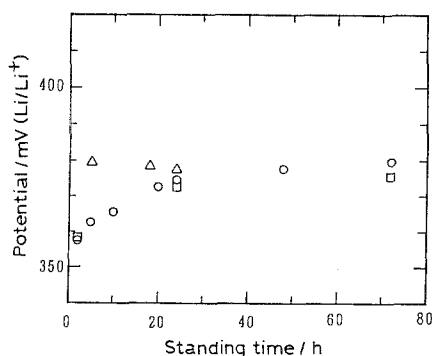


Fig. 2. Variation of electrode potential of Li–Al with standing time. Li–Al was formed on Al(SAL) substrate with different charge densities: (○) 5, (△) 10, and (□) 20 C cm<sup>-2</sup>.

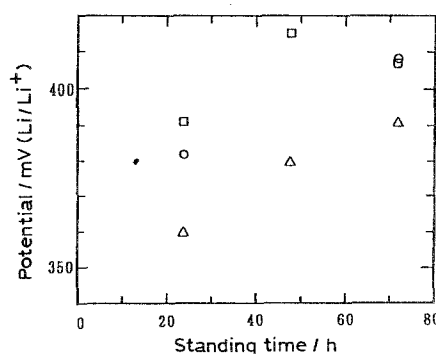


Fig. 3. Variation of electrode potential of Li–Al with standing time. Li–Al was formed on Al(POC) substrate with different charge densities: (○) 5, (□) 10, and (△) 20 C cm<sup>-2</sup>.

the composition of the  $\beta$  phase formed on both Al(SAL) and Al(POC) substrates. A characteristic curve is shown in Fig. 4. One must distinguish the descending part followed by an almost constant part, corresponding to the current passage up to the time  $\theta$ , and the ascending part describing the return to the equilibrium potential. The almost constant part during the current passage was also observed by several other workers, being close to the potential, 335 mV against Li/Li<sup>+</sup> at a current density of 0.10 mA cm<sup>-2</sup>, in the cathodic polarization curve of  $\beta$ -LiAl [4, 5]. By treating the descending part of the graph, the diffusion coefficients of lithium in  $\beta$ -LiAl were obtained. The diffusion coefficients are shown in Fig. 5, as functions of alloy composition and standing time. Though a large scatter exists in the  $\tilde{D}$  values, there is a tendency to decrease with increasing  $X_{Li}$  and standing time. The  $\tilde{D}$  values were found to be of the order of 10<sup>-10</sup> cm<sup>2</sup> s<sup>-1</sup> in both the substrates of Al(SAL) and Al(POC) at 25°C.

In the course of a potentiostatic impulse, when the electrochemical reaction is controlled by diffusion, the variation of current density is represented by the Cottrell equation:

$$i = F(C_{Li}^* - C_{Li})\sqrt{\tilde{D}/\pi t} \quad (4)$$

$C_{Li}^*$  is the concentration of lithium in  $\beta$ -LiAl before the passage of the impulse, which corresponds to an equilibrium potential  $E^*$ . The experimental results show that the observed variation of the current is linear as a function of  $1/\sqrt{t}$  (Figs 6 and 7). In fact the slope of the straight line due to the Cottrell equation is expressed as  $F(C_{Li}^* - C_{Li})\sqrt{\tilde{D}/\pi}$ . The degree of dispersion of the measured points around this line was good when the observation time was below 5 min (Fig. 7). This leads to a value of  $\tilde{D}$  for a given potential which corresponds to a defined surface concentration of lithium. The surface concentration, being controlled by the amplitude of overpotential  $\eta$ , was changed from impulse to impulse. The results from potentiostatic measurements are given in Table 1. The  $\tilde{D}$  values at different compositions were found mainly to be of the order of 10<sup>-10</sup> cm<sup>2</sup> s<sup>-1</sup> in both Al(SAL) and Al(POC) substrates. Although the lithium alloying rate of Al(SAL) was higher than that of Al(POC) [9], the  $\tilde{D}$  values in both the substrates were found to be

Table 1. Results of potentiostatic measurements for  $\beta$ -LiAl on different Al substrates at 25°C

Al(SAL)				Al(POC)			
$\eta$ / mV	$X_{Li}^*$ / at %	Slope/ $A \text{ sec}^{-1/2}$	$10^{10} \tilde{D}$ / $\text{cm}^2 \text{ s}^{-1}$	$\eta$ / mV	$X_{Li}^*$ / at %	Slope/ $A \text{ s}^{-1/2}$	$10^{10} \tilde{D}$ / $\text{cm}^2 \text{ s}^{-1}$
-10	48.93	$8.52 \times 10^{-4}$	1.7	-10	49.14	$7.43 \times 10^{-4}$	1.3
-20	49.58	$1.63 \times 10^{-3}$	6.3	-20	49.87	$1.50 \times 10^{-3}$	5.3
-30	50.53	$2.39 \times 10^{-3}$	13.0	-30	51.17	$2.13 \times 10^{-3}$	12.0
+10	48.45	$7.62 \times 10^{-4}$	1.4	+10	49.41	$6.68 \times 10^{-4}$	1.1

\* The lithium atomic fraction of the alloy before the passage of the impulsion.

of the same order. The  $\tilde{D}$  value seems to be more dependent upon the amplitude of  $\eta$ , rather than the variation of the composition.

An a.c. impedance study of the kinetics of the reaction which is limited by the lithium diffusion in the host materials such as alloys and metal oxides has been made by several workers [13–15]. They have shown that, if the time constants of the different processes are well separated, the impedance of the system reported in the complex plane (real  $Z$  against –imaginary  $Z$ ) consists of: (i) a semi-circle, centred on the real axis at high frequencies, from which ohmic potential drop ( $R_0$ ), double layer capacitance ( $C_{DL}$ ) and charge transfer resistance ( $R_{CT}$ ) may be deduced, and (ii) a straight line with an angle of 45° to the real axis corresponding to the Warburg impedance  $Z_W = (1 - j)A_\omega \omega^{-1/2}$  (semi-infinite diffusion) at low frequencies. At lower frequencies, the phase angle increases due to a finite length ( $L$ ) diffusion process and a limiting resistance  $R_L$  is obtained ( $R = R_0 + R_{CT} + R_L$ ). The chemical diffusion coefficient  $\tilde{D}$  may be obtained by the following equation when  $\omega \gg 2\tilde{D}/L^2$ .

$$A_\omega = \frac{V_m}{\sqrt{2F}} \frac{dE}{dy} \left( \frac{1}{\sqrt{\tilde{D}A}} \right) \quad (5)$$

$V_m$  is the molar volume of  $\beta$ -LiAl (9.64 cm<sup>3</sup>),  $dE/dy$  is the slope of the coulometric titration curve at each  $y$  value in  $\text{Li}_y\text{Al}$  [6] and  $A$  is a surface area (2.0 cm<sup>2</sup>). Impedance diagrams of  $\beta$ -LiAl layer, formed on the Al(SAL) with a charge density of 10 C cm<sup>-2</sup>, are given in Fig. 8. The impedance responses consist of a semi-circular arc at high frequencies and straight lines at low frequencies probably arising from the diffusional impedance,  $Z_W$ . Two diffusional regions are evident; one at 45°  $\pm$  10° to the real axis may be associated with semi-infinite diffusion and the second at a higher angle of between 75°–90° to the real axis may be

associated with finite length diffusion. The diffusion coefficients of lithium in the  $\beta$ -phase calculated from the former at about 45° using Equation 5 are shown in Table 2. The  $\tilde{D}$  values obtained for different charge densities and at different standing times are found to be of order 10<sup>-10</sup> cm<sup>2</sup> s<sup>-1</sup> and tend to decrease with standing time. These values are close to those from galvanostatic and potentiostatic measurements for the same Li composition around 48–49 at %.

### 3.3. Comparison with the previous results

Jow and Liang [6] have measured  $\tilde{D}$  in  $\beta$ -LiAl at 24  $\pm$  2°C using galvanostatic and potentiostatic methods and have estimated it to be (7  $\pm$  3)  $\times$  10<sup>-9</sup> cm<sup>2</sup> s<sup>-1</sup>. Baranski and Fawcett [5] have reported (7.7  $\pm$  0.2)  $\times$  10<sup>-8</sup> cm<sup>2</sup> s<sup>-1</sup> at room temperature using  $\beta$ -LiAl alloy electrochemically formed on an aluminium wire. Armstrong *et al.* [16] have reported the value in the  $\beta$ -phase to be 5  $\times$  10<sup>-11</sup> cm<sup>2</sup> s<sup>-1</sup> at 22  $\pm$  2°C using an a.c. impedance method. Our value of 10<sup>-10</sup> cm<sup>2</sup> s<sup>-1</sup> order at 25°C is close to that of Jow and Liang [6]. Probably the difference of one order of magnitude is mainly due to the estimation of effective surface area, because their measurements used a porous electrode obtained by pressing the alloy powder and we used a  $\beta$ -LiAl layer formed by electrodepositing lithium on the aluminium substrate.

## 4. Discussion

The determination of the diffusion coefficients using electrochemical pulse methods is perturbed by certain factors such as the formation of a passivating layer at the interface between alloy and electrolyte, charging of the double layer and the presence of impurities. In the present work, the last two factors have no influence on the electrochemical results beyond the experimental error, because the time interval to charge the

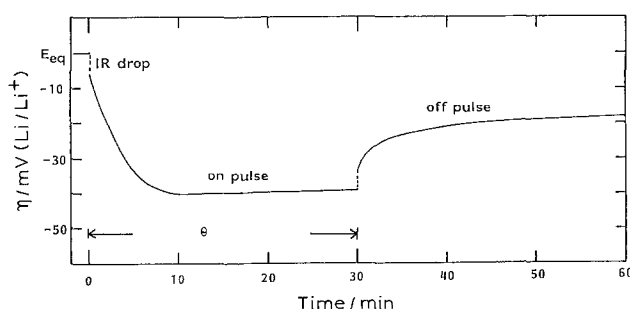


Fig. 4. Typical chronopotentiometric curve of  $\beta$ -LiAl electrode in 1M  $\text{LiClO}_4$ -PC during and after current pulse at 25°C.  $E_{\text{eq}} = 364.4$  mV against  $\text{Li}/\text{Li}^+$ ,  $i = -0.102$  mA cm<sup>-2</sup>.  $\beta$ -LiAl was formed on Al(SAL) substrate with a charge density of 10 C cm<sup>-2</sup> Li and stood for 24 h.

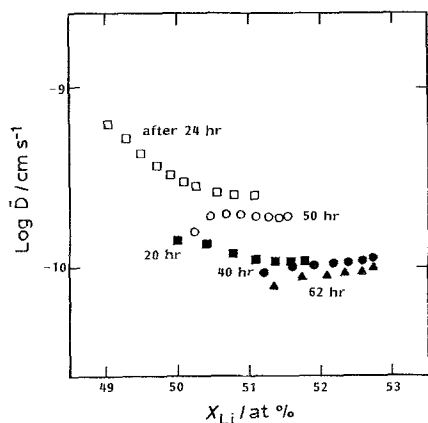


Fig. 5. Chemical diffusion coefficients of lithium in  $\beta$ -LiAl measured at a constant current density of  $0.102 \text{ mA cm}^{-2}$  as a function of composition at  $25^\circ\text{C}$ . Open mark: a charge density of  $10 \text{ C cm}^{-2}$ ; closed mark: a charge density of  $5 \text{ C cm}^{-2}$ .  $\beta$ -LiAl was formed on Al(SAL) substrate with different charge densities and stood for different times.

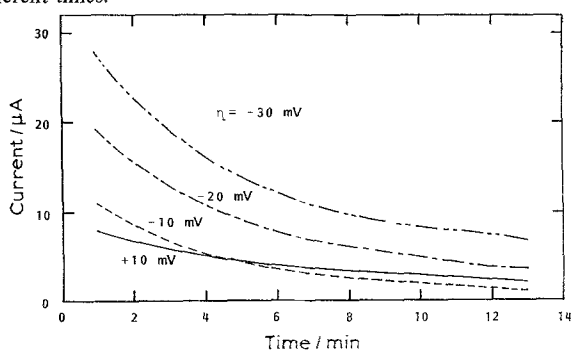


Fig. 6. Chronopotentiograms for lithium deposition on  $\beta$ -LiAl in  $1 \text{ M LiClO}_4\text{-PC}$  at  $25^\circ\text{C}$ .  $\beta$ -LiAl was formed on Al(SAL) substrate with a charge density of  $10 \text{ C cm}^{-2}$  Li.

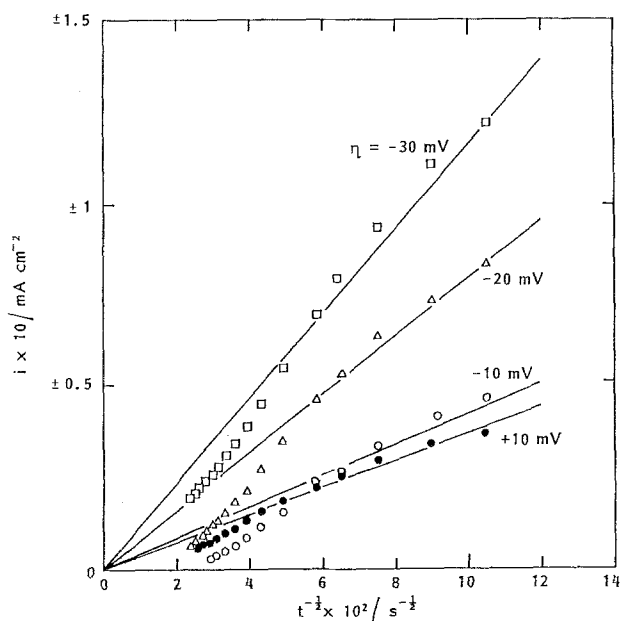


Fig. 7. Current density and time relations ( $i$  against  $t^{-1/2}$ ) from potentiostatic measurements (Fig. 6).

double layer is short, compared to that of the current passage (Fig. 1), and electrolyte of high purity was used. A scatter within one order of magnitude in the  $\bar{D}$  values obtained by several electrochemical methods may be mainly due to the formation of a passivating layer. In fact, Epelboin *et al.* [4] have reported that a passivating layer consisting of  $\text{Li}_2\text{CO}_3$ ,  $\text{LiCl}$  etc., is formed on  $\beta$ -LiAl alloy in  $1 \text{ M LiClO}_4\text{-PC}$ . Therefore, we can represent the a.c. impedance of Fig. 8 by the

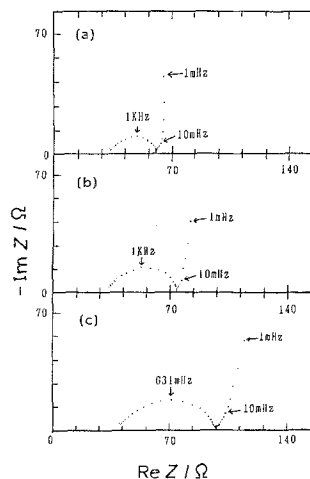


Fig. 8. Impedance diagrams of  $\beta$ -LiAl in  $1 \text{ M LiClO}_4\text{-PC}$  at  $25^\circ\text{C}$ .  $\beta$ -LiAl was formed on Al(SAL) substrate with a charge density of  $10 \text{ C cm}^{-2}$  Li and stood for (a) 26 h, (b) 50 h and (c) 77 h.

Table 2. Diffusion coefficients of lithium in  $\beta$ -LiAl measured by an a.c. impedance method at  $25^\circ\text{C}$

Charge density/ $\text{C cm}^{-2}$	Standing time/h	Composition of $\beta$ -LiAl		$10^{10} \bar{D} / \text{cm}^2 \text{ s}^{-1}$
		$y$ in $\text{Li}_y\text{Al}$	$X_{\text{Li}} / \text{at \%}$	
10	26	0.935	48.5	6.5
10	50	0.972	49.4	3.8
10	77	0.921	48.2	2.4
20	5	0.915	48.0	5.1
20	24	0.921	48.2	5.4

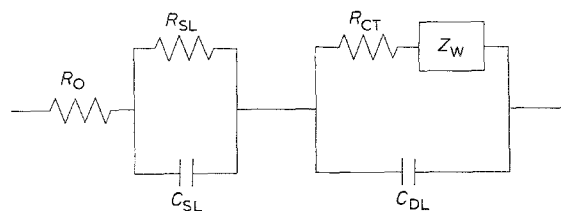


Fig. 9. Electrical equivalent circuit.

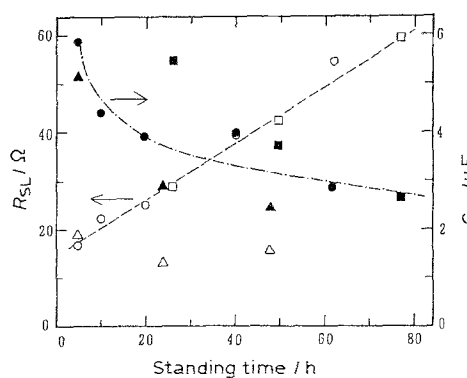


Fig. 10. Variations of  $R_{\text{SL}}$  and  $C_{\text{SL}}$  values of  $\beta$ -LiAl with standing time.  $\beta$ -LiAl was formed on Al(SAL) substrate with different charge densities: (O, ●) 5, (□, ■) 10, and (Δ, ▲)  $20 \text{ C cm}^{-2}$ . Open mark:  $R_{\text{SL}}$ ; closed mark:  $C_{\text{SL}}$ .

electric equivalent circuit shown in Fig. 9, which is associated with the formation of the passivating layer on the alloy. In the figure,  $R_{\text{SL}}$  and  $C_{\text{SL}}$  are the resistance and capacitance of the passivating layer. As, in general, a passivating layer is considerably thicker than the double-layer ( $C_{\text{SL}} \ll C_{\text{DL}}$ ) and the semicircular arc grows with standing time, a single semicircular arc observed at a high frequency may be attributed to the

formation of passivating layer on the surface of the alloy. In Fig. 10,  $R_{SL}$  and  $C_{SL}$  values deduced from the circular arcs are given as a function of standing time. The  $R_{SL}$  increased by a factor of three with increasing time (5–80 h), while the  $C_{SL}$  decreased by a factor of a half with increasing time. These suggest that the passivating layer may grow with standing time ( $\sim 80$  h) during the electrochemical measurements, because the thickness of the layer  $l$  is given by the equation:  $l = \varepsilon \varepsilon_0 A / C_{SL}$  ( $\varepsilon$  is the permittivity of the passivating layer). There was a tendency for the  $\tilde{D}$  values obtained from a galvanostatic and a.c. impedance methods to decrease with increase in standing time (Fig. 5 and Table 2), and the values obtained from a potentiostatic method depended upon the amplitude of overpotential (Table 1). These facts may be related to the formation of the passivating layer with standing and the disruption through the application of a current pulse and a constant potential.

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